

MODEL NO. 60039 Aluminum Arch MODEL NO. G60039 Galvanized Arch

PARTS LIST

	DESCRIPTION	No.REQ'D		PART NUMBER
		60039	G60039	
1	Arch Ass'y (Aluminum)	1	0	305813
1	Arch Ass'y (Galvanized)	0	1	305814
	Hardware Complete	1	1	302298
	Rivet	4	4	140068*
	O-Ring	2	2	169362*

*Unless Otherwise Specified, All Units of Measure are Each
* Included in Hardware*

Warning: Small parts and hardware items may present a potential choking hazard. Promptly remove all unused parts from play area.

ALUMINUM SPECIFICATIONS:

Arch is 5" O.D. x 144", 0.125" wall thickness 6005-T5 extruded seamless Aluminum tubing. Tensile strength is 38,000 psi, and yield strength is 35,000 psi. Entire arch is polyester powder-coated after fabrication.

Weight: 33 lb. / 15 kg.

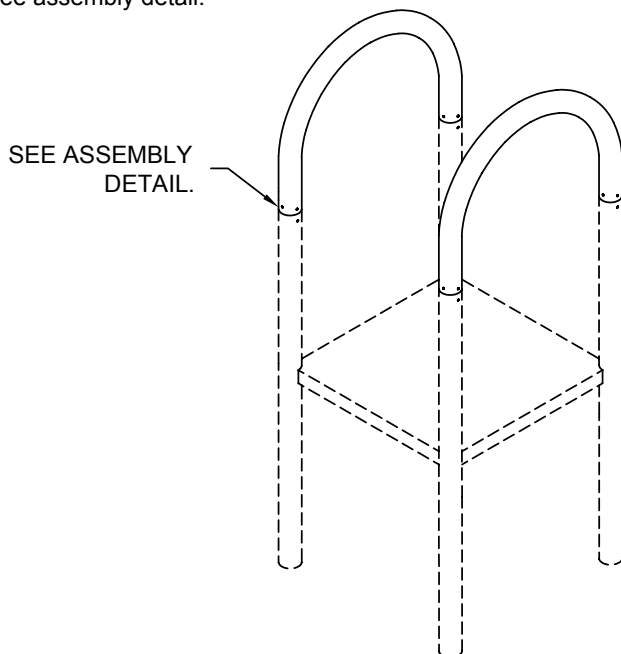
GALVANIZED SPECIFICATIONS:

Post is 5" O.D. galvanized steel tubing with a baked-on polyester powder-coated finish.

Weight: 70 lb. / 31.8 kg.

INSTALLATION INSTRUCTIONS:

1. Refer to the main overhead drawing to locate posts to receive arches.
2. Insert arch into appropriate uprights. Drill 3/16" diameter holes to receive rivets
See assembly detail.

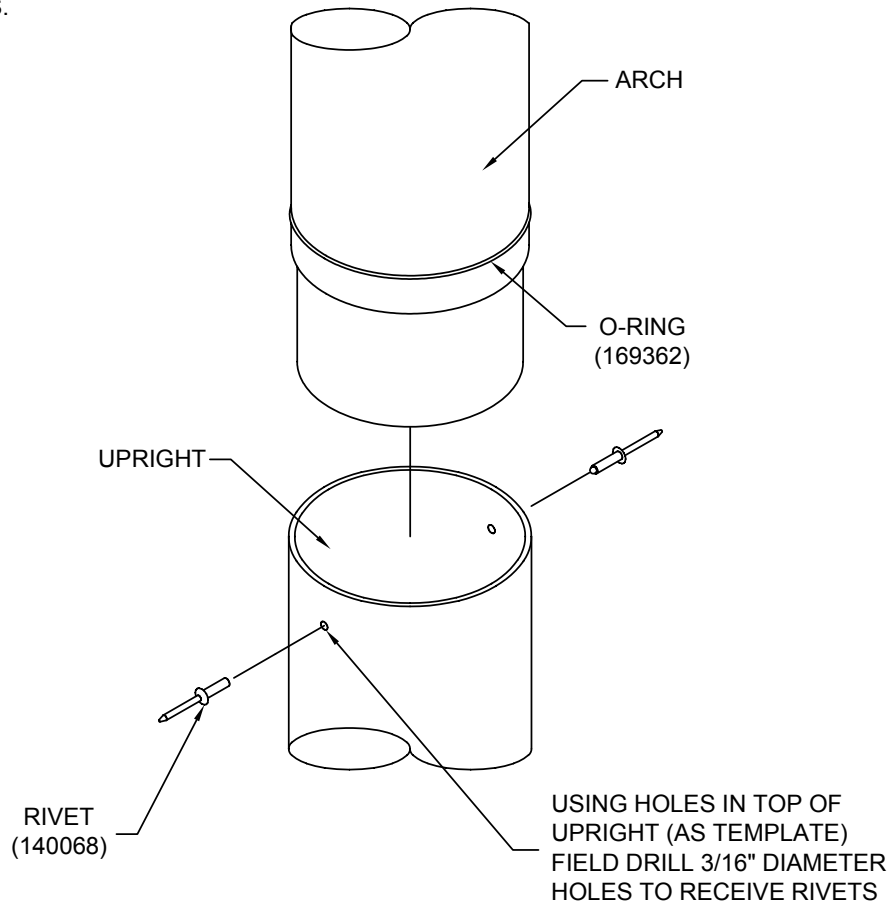


FINISHED ASSEMBLY

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NOTE:

- 1) STRETCH O-RING AND ROLL ONTO ARCH ABOVE SWAGE.
DO NOT OVERSTRETCH O-RING!
- 2) INSERT THE ARCH POST ONTO THE PRE-EXISTING POST.
- 3) DRILL 3/16" HOLES ON POST, WHICH IS RECEIVING ARCH POST
APPROXIMATELY 1-1/2" DOWN FROM TOP OF POST.
- 4) ROLL O-RING BACK DOWN ARCH UNTIL IT FITS INTO GROOVE
AGAINST TOP OF UPRIGHT.
- 5) INSTALL RIVETS.



ASSEMBLY DETAIL