

MODEL NO. 60040 132" ALUMINUM POST W/O CAP MODEL NO. G60040 132" GALVANIZED POST W/O CAP

PARTS LIST

DESCRIPTION	No. REQ'D		PART NUMBER
	60040	G60040	
5" O.D. x 132" Post (Aluminum)	1	0	302277
5" O.D. x 132" Post (Galvanized)	0	1	G02277

ALUMINUM SPECIFICATIONS:

Post is 5" O.D x 168", .125" wall thickness 6005-T5 extruded seamless aluminum tubing. Tensile strength is 38,000 psi, and yield strength is 35,000 psi. Entire post is polyester powder coated after fabrication.

Weight: 25 lb. / 11 kg.

GALVANIZED SPECIFICATIONS:

Post is 5" O.D. x 168", 11-gauge galvanized steel tubing. Entire post is polyester powder-coated after fabrication.

Weight: 69 lb. / 31 kg.

INSTALLATION INSTRUCTIONS:

- The model 60040 and G60040 is for one (1) Upright Post only. This post w/o cap is required when use to support roof or arch. Please refer to your plan drawing and footing diagram to determine the proper quantity required and locations of Upright Posts.
- Measure from the lower end of each Upright Post and mark using a felt-tip maker 30" up from the end (optionally, this mark can be made with a fluorescent weather-proof maker of paint. It would become exposed as resilient surfacing wears away, thereby alerting maintenance personnel that it is time to replenish the surfacing). This should be your grade level once the post is in the ground and resilient surfacing is installed. To locate the finished ground level, you must decide how much resilient surface material you will be installing. (Refer to the Safety Guidelines to decide how much resilient surface to use, and note that a maximum total bury of 30" is provided per post, to include both the resilient surfacing and the concrete footing. See the accompanying diagram.) Place a mark below the 30" level to represent the finished ground level in the amount of resilient surface you will be installing.
- Run a string line along the side of a row of posts. Select a row of posts, which are common to a majority of the play structure. Using a string level, make sure the string line is at the projected finish grade mark. Now, measure and dig footings for posts along the string line according to the footing diagram. As you go along, you will want to run new string lines for each row of posts, and set posts so that the top mark on each post meets the string line.
- Set the upright posts into the excavated footings in accordance with the footing diagram. Use a brick, small piece of plywood, or other blocking device (not supplied) at the bottom of each post to prevent the posts from sinking into the earth during plumbing and leveling.
- Once the entire play structure is assembled, and all posts have been properly braced, re-check plumb and level. Pour concrete per the typical footing diagram only when all positions are correct. When pouring the footers, make sure the concrete level has a slight downward slope away from the post. Concrete that may have splashed onto the post should be washed off before it dries. Allow all concrete to harden a minimum of 48 hours before allowing children to play on the structures. Eliminate sharp points and sharp edges (burring) on installed hardware like bolts, nuts, etc.

IMPORTANT:

To cushion accidental falls, Park Structures strongly recommends that the area under and around the play structure be covered with a resilient material, such as sand, mulch, etc., to a minimum depth of 10", and as much as 12" for fall heights greater than 48". Install resilient surfacing material within the use zone of play structure in accordance with ASTM specifications F1292 appropriate for the fall height of each structure. Refer to the Safety Guidelines provided within the assembly Instructions packet.

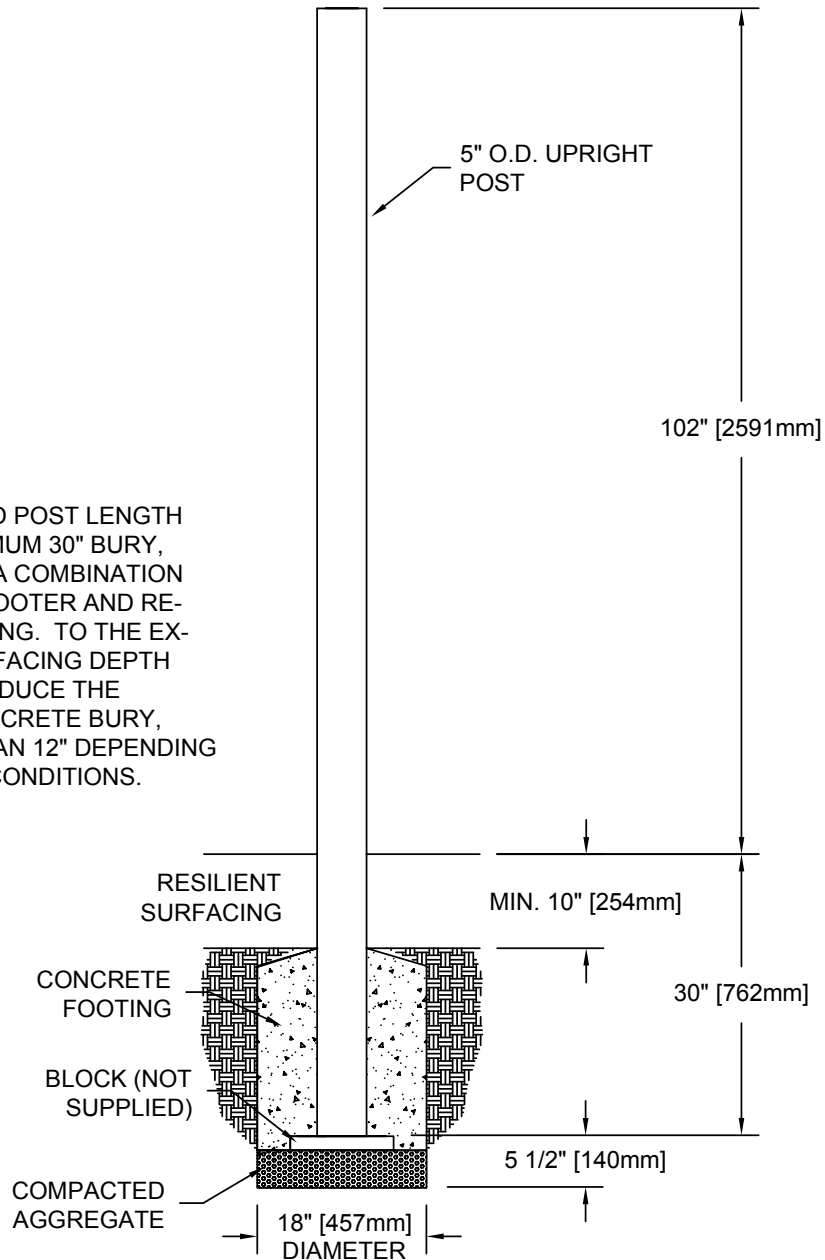
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MAINTENANCE PROCEDURE:

Periodically check hardware for tightness, and tighten as necessary. Always check all parts for breakage or wear, and immediately put equipment out of service until any faulty parts found are repaired or replaced. Also Check for rust or paint loss and touch-up if necessary with paint. Check welded areas and verify integrity. Check periodically resilient surfacing for appropriate depth and remove extraneous materials that could cause injury, infection, or disease. Maintain detailed installation, inspection, maintenance, and repair records for each public-use playground equipment.

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NOTE: STANDARD POST LENGTH
 ALLOWS A MAXIMUM 30" BURY,
 CONSISTING OF A COMBINATION
 OF CONCRETE FOOTER AND RE-
 SILIENT SURFACING. TO THE EX-
 TENT YOUR SURFACING DEPTH
 EXCEEDS 10", REDUCE THE
 AMOUNT OF CONCRETE BURY,
 BUT NO LESS THAN 12" DEPENDING
 ON LOCAL SOIL CONDITIONS.



FINISHED ASSEMBLY