

## MODEL NO. 60044 SUPERMAX TIC-TAC-TOE PANEL

### PARTS LIST

DESCRIPTION	No. REQ'D	PART NUMBER
Tic-Tac-Toe Panel	1	301469
Panel Side Bracket	2	300668
<b>Hardware Complete</b>	1	302310
5" O.D. Pipe Clamp	4	302030*
1/4" x 3/4" Drive Rivet	4	168449*
3/8" Barrel Nut	6	804804*
3/8" Flat Washer	6	817410*
3/8" Heavy Hex Nut	4	804200*
3/8" x 1 1/2" P.B.H.C.S. w/Patch	4	812053*
3/8" x 3/4" P.B.H.C.S. w/Patch	6	812052*
3/8" x 3/8" Set Screw	4	811549*

*\* Included in Hardware  
Unless Otherwise Specified, All Units of Measure are Each*

**Warning: Small parts and hardware items may present a potential choking hazard. Promptly remove all unused parts from play area.**

#### SPECIFICATIONS:

Clamps are cast from a 356 high-strength aluminum alloy with a baked on polyester powder-coated finish. Panel Side Brackets are fabricated from 3/16" steel angle with 1-5/16" O.D. 14-gauge galvanized steel tubing welded for attachment. All brackets are yellow zinc-plated before powder-coated. Panel is cut from a sheet of high density .850" thick extruded solid polyethylene with color molded in and UV-stabilized.

All hardware is stainless steel.

**Weight:** 102 lb. / 46 kg.

#### INSTALLATION INSTRUCTIONS:

- Attach Panel Side Brackets to Pre-assembled Tic-Tac-Toe Panel using 3/8" x 3/4" P.B.H.C.S. w/ Patch with 3/8" Flat Washers and Barrel Nuts as shown in the assembly drawing.  
**Note:** Bolts and Panel Side Brackets are on the other side of the child play area.
- Fasten Tic-Tac-Toe Panel assembly to upright Posts using Pipe Clamps (refer to separate Pipe Clamp fastening detail) so that lower Pipe Clamp is 10" above finished ground level or deck. Bottom edge of Panel should be flush with deck surface.  
**IMPORTANT! Avoid creating any Gaps between the components, which fall between 3-1/2" and 9". It has been shown that such gaps create entrapment points which can trap a child and cause injury.**
- Plumb the Tic-Tac-Toe Panel assembly and tighten Pipe Clamp fasteners.
- When the structure is finished and satisfactory, install Drive Rivets in all clamps to ensure clamps cannot slide down posts. See a Deck Clamp subassembly sheet. **It is very important that all Drive Rivets be installed prior to allowing use of the equipment, as clamps are not designed to support substantial weight without them.** Eliminate sharp points and sharp edges (burring ) on installed hardware like bolt, nuts, etc. Install resilient surfacing material under and around all equipment before allowing use. Refer to the *Safety Guidelines*.

#### MAINTENANCE PROCEDURE:

Periodically check hardware for tightness, and tighten as necessary. Always check all parts for breakage or wear, and immediately put equipment out of service until any faulty parts are repaired or replaced. Check all decks for Plastisol-coating peeling and touch-up with Plastisol if necessary. Check for holes on deck, clean if necessary. Check periodically resilient surfacing for appropriate depth and remove extraneous materials that could cause injury, infection, or disease. Maintain detailed installation, inspection, maintenance, and repair records for each public-use playground equipment.

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